



Keystone Steam Supplies

(div. of: Keystone Technical Services Inc.)

5250 Satellite Drive - Unit 8, Mississauga, ON L4W 5G5

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Continuing our decades long tradition of producing the highest quality repair kits for all manufacturers' steam traps at competitive prices, we are proud to expand the F&T Repair Kit line for both current and obsolete models.

We are working toward the goal of repairing all F&T traps made by all manufacturers, as we have done with thermostatic traps.



Features

- Stainless steel valve plug
- Brass or stainless steel seat
- Stainless steel corrosion resistant float
- One piece thermostatic Cage Unit for air removal.
- Calibrated for uniform operation
- Water sealed, float operated valve for immediate
- discharge of condensate
- Many kits include complete head assembly
- No reduction in original trap's capacity.

Float & Thermostatic Repair Kits

For Edison F & T Traps

Model No.	Size	Part No.	Weight	Head Assy
FT315	3/4"	HA-ED-FT315	3.5# (1.6Kg)	Yes
FT415	1"	HA-ED-FT415	3.5# (1.6Kg)	Yes
FT515	1-1/4"	HA-ED-FT515	3.5# (1.6Kg)	Yes
FT615	1-1/2"	HA-ED-FT615	6.3# (2.4Kg)	Yes
FT815	2"	RK-ED-FT815	1.3# (0.6Kg)	No
FT330	3/4"	HA-ED-FT330	3.5# (1.6Kg)	Yes
FT430	1"	HA-ED-FT430	3.5# (1.6Kg)	Yes
FT530	1-1/4"	HA-ED-FT530	3.5# (1.6Kg)	Yes
FT630	1-1/2"	HA-ED-FT630	6.3# (2.4Kg)	Yes
FT830	2"	RK-ED-FT830	1.3# (0.6Kg)	No
FT375	3/4"	HA-ED-FT375	3.5# (1.6Kg)	Yes
FT475	1"	HA-ED-FT475	3.5# (1.6Kg)	Yes
FT575	1-1/4"	HA-ED-FT575	6.3# (2.4Kg)	Yes
FT675	1-1/2"	HA-ED-FT675	6.3# (2.4Kg)	Yes
FT875	2"	RK-ED-FT875	1.3# (0.6Kg)	No
FT3125	3/4"	HA-ED-FT3125	3.5# (1.6Kg)	Yes
FT4125	1"	HA-ED-FT4125	3.5# (1.6Kg)	Yes
FT5125	1-1/4"	HA-ED-FT5125	6.3# (2.4Kg)	Yes
FT6125	1-1/2"	HA-ED-FT6125	6.3# (2.4Kg)	Yes
FT8125	2"	RK-ED-FT8125	1.3# (0.6Kg)	No
FT2020-8	2"	RK-ED-FT2020-8	2# (0.9Kg)	No

For Edison F & T Traps...*In-Line*

Model No.	Size	Part No.	Weight	Head Assy
FTI-215, 315 & 415	1/2, 3/4, & 1"	HA-ED-FTI-15	3.5# (1.6Kg)	Yes
FTI-230, 330 & 430	1/2, 3/4, & 1"	HA-ED-FTI-30	3.5# (1.6Kg)	Yes
FTI-275, 375 & 475	1/2, 3/4, & 1"	HA-ED-FTI-75	3.5# (1.6Kg)	Yes
FTI-2125, 3125 & 4125	1/2, 3/4, & 1"	HA-ED-FTI-125	3.5# (1.6Kg)	Yes
FTI-515	1 1/4"	HA-ED-FTI-515	3.5# (1.6Kg)	Yes
FTI-615	1 1/2"	HA-ED-FTI-615	6.3# (2.4Kg)	Yes
FTI-815	2"	HA-ED-FTI-815	6.3# (2.4Kg)	Yes
FTI-530	1 1/4"	HA-ED-FTI-530	3.5# (1.6Kg)	Yes
FTI-630	1 1/2"	HA-ED-FTI-630	6.3# (2.4Kg)	Yes
FTI-830	2"	HA-ED-FTI-830	6.3# (2.4Kg)	Yes
FTI-575	1 1/4"	HA-ED-FTI-575	6.3# (2.4Kg)	Yes
FTI-675	1 1/2"	HA-ED-FTI-675	6.3# (2.4Kg)	Yes
FTI-875	2"	HA-ED-FTI-875	6.3# (2.4Kg)	Yes
FTI-525	1 1/4"	HA-ED-FTI-5125	6.3# (2.4Kg)	Yes
FTI-625	1 1/2"	HA-ED-FTI-6125	6.3# (2.4Kg)	Yes
FTI-825	2"	HA-ED-FTI-825	6.3# (2.4Kg)	Yes

Complete Head Assembly (HA) includes: Thermostatic Air Vent, Water Valve Assembly, and Stainless Steel Float mounted on a new cover and complete with a new cover gasket

Complete Repair Kit (RK) includes: All elements of a Head Assembly *without a new cover*. All elements are supplied loose.

Float & Thermostatic Repair Kits

For Barnes & Jones F & T Traps...*Old Style*

Model No.	Size	Part No.	Weight	Head Assy
41T	3/4"	RK-BJ-1FT	0.4# (0.2Kg)	No
42T	1"	RK-BJ-2FT	0.4# (0.2Kg)	No
43T	1-1/4"	RK-BJ-3FT	1.5# (0.7Kg)	No
44T	1-1/2"	RK-BJ-4FT	1.5# (0.7Kg)	No
457T	2"	RK-BJ-5FT	3.6# (1.6Kg)	No
51T	3/4"	HA-BJ-6FT	3.3# (1.5Kg)	Yes
52T	1"	HA-BJ-7FT	3.3# (1.5Kg)	Yes
653	3/4"	RK-BJ-61FT	0.4# (0.2Kg)	No
654	1"	RK-BJ-62FT	0.4# (0.2Kg)	No
655	1-1/4"	RK-BJ-63FT	1.5# (0.7Kg)	No
656	1-1/2"	RK-BJ-64FT	1.5# (0.7Kg)	No
657	2"	RK-BJ-65FT	3.6# (1.6Kg)	No
753	3/4"	RK-BJ-71FT	0.4# (0.2Kg)	No
754	1"	RK-BJ-72FT	0.4# (0.2Kg)	No
755	1-1/4"	RK-BJ-73FT	1.5# (0.7Kg)	No
756	1-1/2"	RK-BJ-74FT	1.5# (0.7Kg)	No

For Barnes & Jones F & T Traps...*New Style*

Model No.	Size	Part No.	Weight	Head Assy
FT2015-3	3/4"	HA-ED-FT315	3.5# (1.6Kg)	Yes
FT2015-4	1"	HA-ED-FT415	3.5# (1.6Kg)	Yes
FT2015-5	1-1/4"	HA-ED-FT515	3.5# (1.6Kg)	Yes
FT2015-6	1-1/2"	HA-ED-FT615	6.3# (2.4Kg)	Yes
FT2015-8	2"	RK-ED-FT815	1.3# (0.6Kg)	No
FT2030-3	3/4"	HA-ED-FT330	3.5# (1.6Kg)	Yes
FT2030-4	1"	HA-ED-FT430	3.5# (1.6Kg)	Yes
FT2030-5	1-1/4"	HA-ED-FT530	3.5# (1.6Kg)	Yes
FT2030-6	1-1/2"	HA-ED-FT630	6.3# (2.4Kg)	Yes
FT2030-8	2"	RK-ED-FT830	1.3# (0.6Kg)	No
FT2075-3	3/4"	HA-ED-FT375	3.5# (1.6Kg)	Yes
FT2075-4	1"	HA-ED-FT475	3.5# (1.6Kg)	Yes
FT2075-5	1-1/4"	HA-ED-FT575	6.3# (2.4Kg)	Yes
FT2075-6	1-1/2"	HA-ED-FT675	6.3# (2.4Kg)	Yes
FT2075-8	2"	RK-ED-FT875	1.3# (0.6Kg)	No
FT2125-3	3/4"	HA-ED-FT3125	3.5# (1.6Kg)	Yes
FT2125-4	1"	HA-ED-FT4125	3.5# (1.6Kg)	Yes
FT2125-5	1-1/4"	HA-ED-FT5125	6.3# (2.4Kg)	Yes
FT2125-6	1-1/2"	HA-ED-FT6125	6.3# (2.4Kg)	Yes

Complete Head Assembly (HA) includes: Thermostatic Air Vent, Water Valve Assembly, and Stainless Steel Float mounted on a new cover and complete with a new cover gasket

Complete Repair Kit (RK) includes: All elements of a Head Assembly *without a new cover*. All elements are supplied loose.

Float & Thermostatic Repair Kits

For Barnes & Jones *IN-LINE* F & T Traps

Model No.	Size	Part No.	Weight	Head Assy
FTI2015-2, -3, & -4	½, ¾, & 1"	HA-ED-FTI-15	3.5# (1.6Kg)	<i>Yes</i>
FTI2030-2, -3, & -4	½, ¾, & 1"	HA-ED-FTI-30	3.5# (1.6Kg)	<i>Yes</i>
FTI2075-2, -3, & -4	½, ¾, & 1"	HA-ED-FTI-75	3.5# (1.6Kg)	<i>Yes</i>
FTI2125-2, -3, & -4	½, ¾, & 1"	HA-ED-FTI-125	3.5# (1.6Kg)	<i>Yes</i>

For Dunham Bush/MEPCO F & T Traps

Model No.	Size	Part No.	Weight	Head Assy
30-2A	¾"	RK-BJ/DB-30-2A	1.0# (0.5Kg)	No
30-3	¾"	RK-BJ/DB-30-3	1.0# (0.5Kg)	No
30-4	1"	RK-BJ/DB-30-4	1.0# (0.5Kg)	No
30-5	1-1/4"	RK-BJ/DB-30-5	1.3# (0.6Kg)	No
30-6	1-1/2"	RK-BJ/DB-30-6	2.0# (0.9Kg)	No
30-7	1-1/2"	RK-BJ/DB-30-7	2.0# (0.9Kg)	No
30-7A	1-1/2"	RK-BJ/DB-30-7A	1.4# (0.6Kg)	No
30-8	2"	RK-BJ/DB-8	2.5# (1.1Kg)	No
30-8A	2"	RK-BJ/DB-30-8A	2.2# (1.0Kg)	No
40-215 & 44-215	¾"	HA-BJ/DB-40-215	3.7# (1.7Kg)	<i>Yes</i>
40-415 & 44-415	1"	HA-BJ/DB-40-415	3.7# (1.7Kg)	<i>Yes</i>
40-515 & 44-515	1-1/4"	RK-K/DB-40-515	1.0# (0.5Kg)	No
40-715 & 44-715	1-1/2"	RK-K/DB-40-715	1.0# (0.5Kg)	No

For Erwel F & T Traps

Model No.	Size	Part No.	Weight	Head Assy
F-15	¾"	HA-ED-FT315	3.5# (1.6Kg)	<i>Yes</i>
F-15	1"	HA-ED-FT415	3.5# (1.6Kg)	<i>Yes</i>
F-15	¾"	RK-K/ER-FT15-075	0.7# (0.3Kg)	No
F-15	1"	RK-K/ER-FT15-100	0.7# (0.3Kg)	No
F-30	¾"	HA-ED-FT330	3.5# (1.6Kg)	<i>Yes</i>
F-30	1"	HA-ED-FT430	3.5# (1.6Kg)	<i>Yes</i>
F-30	¾"	RK-K/ER-FT30-075	0.7# (0.3Kg)	No
F-30	1"	RK-K/ER-FT30-100	0.7# (0.3Kg)	No
F-75	¾"	HA-ED-FT375	3.5# (1.6Kg)	<i>Yes</i>
F-75	1"	HA-ED-FT475	3.5# (1.6Kg)	<i>Yes</i>
F-75	¾"	RK-K/ER-FT75-075	0.7# (0.3Kg)	No
F-75	1"	RK-K/ER-FT75-100	0.7# (0.3Kg)	No
F-125	¾"	HA-ED-FT3125	3.5# (1.6Kg)	<i>Yes</i>
F-125	1"	HA-ED-FT4125	3.5# (1.6Kg)	<i>Yes</i>
F-125	¾"	RK-K/ER-FT125-075	0.7# (0.3Kg)	No
F-125	1"	RK-K/ER-FT125-100	0.7# (0.3Kg)	No

Complete Head Assembly (HA) includes: Thermostatic Air Vent, Water Valve Assembly, and Stainless Steel Float mounted on a new cover and complete with a new cover gasket

Complete Repair Kit (RK) includes: All elements of a Head Assembly *without a new cover*. All elements are supplied loose.

Float & Thermostatic Repair Kits

For Hoffman F & T Traps

Model No.	Size	Part No.	Weight	Head Assy
53, 53V, 55	3/4"	HA-BJ/H-FT53-075	3.0# (1.6Kg)	Yes
54, 54V, 55	1"	HA-BJ/H-FT54-100	3.0# (1.6Kg)	Yes
56, 56V, 55	1-1/4"	HA-BJ/H-FT56-125	5.0# (2.3Kg)	Yes
57, 57V, 55	1-1/2"	HA-BJ/H-FT57-150	7.0# (3.2Kg)	Yes
58, 58V, 55	2"	HA-BJ/H-FT58-200	9.0# (4.1Kg)	Yes
FT-015H	3/4"	HA-ED-FT315	3.5# (1.6Kg)	Yes
FT-015H	1"	HA-ED-FT315	3.5# (1.6Kg)	Yes
FT-015H	1-1/4"	HA-ED/H-FT015H-	3.5# (1.6Kg)	Yes
FT-015H	1-1/2"	HA-BJ/H-FT015H-	7.0# (3.2Kg)	Yes
FT-015H	2"	HA-BJ/H-FT015H-	9.0# (4.1Kg)	Yes

For Spirax Sarco F & T Traps

Model No.	Size	Part No.	Weight	Head Assy
FT-15	3/4"	HA-ED-FT315	3.5# (1.6Kg)	<i>Yes</i>
FT-15	3/4"	RK-K/S-FT15-075	0.8# (0.4Kg)	No
FT-15	1"	HA-ED-FT415	3.5# (1.6Kg)	<i>Yes</i>
FT-15	1"	RK-K/S-FT15-100	0.8# (0.4Kg)	No
FT-15	1-1/4"	HA-ED-FT515	3.5# (0.4Kg)	<i>Yes</i>
FT-15	1-1/4"	RK-K/S-FT15-125	0.9# (0.4Kg)	No
FT-15	1-1/2"	RK-K/S-FT15-150	1.1# (0.5Kg)	No
FT-15	2"	RK-K/S-FT15-200	1.2# (0.6Kg)	No
FT-30	3/4"	HA-EJ/S-FT330	3.5# (1.6Kg)	<i>Yes</i>
FT-30	3/4"	RK-K/S-FT30-075	0.8# (0.4Kg)	No
FT-30	1"	HA-ED-FT430	3.5# (1.6Kg)	<i>Yes</i>
FT-30	1"	RK-K/S-FT30-100	0.8# (0.4Kg)	No
FT-30	1-1/4"	HA-ED-FT530	3.5# (1.6Kg)	<i>Yes</i>
FT-30	1-1/4"	RK-K/S-FT15-125	0.9# (0.4Kg)	No
FT-30	1-1/2"	RK-K/S-FT30-150	1.1# (0.5Kg)	No
FT-30	2"	RK-K/S-FT30-200	1.2# (0.6Kg)	No
FT-75	3/4"	HA-ED-FT375	3.5# (1.6Kg)	<i>Yes</i>
FT-75	3/4"	RK-K/S-FT75-075	0.8# (0.4Kg)	No
FT-75	1"	HA-ED-FT475	3.5# (1.6Kg)	<i>Yes</i>
FT-75	1"	RK-K/S-FT75-100	0.8# (0.4Kg)	No
FT-75	1-1/4"	RK-K/S-FT75-125	0.9# (0.4Kg)	No
FT-75	1-1/2"	RK-K/S-FT75-150	1.1# (0.5Kg)	No
FT-75	2"	RK-K/S-FT75-200	1.2# (0.6Kg)	No
FT-125	3/4"	HA-ED-FT3125	3.5# (1.6Kg)	<i>Yes</i>
FT-125	3/4"	RK-K/S-FT125-075	0.8# (0.4Kg)	No
FT-125	1"	HA-ED-FT4125	3.5# (1.6Kg)	<i>Yes</i>
FT-125	1"	RK-K/S-FT125-100	0.8# (0.4Kg)	No
FT-125	1-1/4"	RK-K/S-FT125-125	0.9# (0.4Kg)	No
FT-125	1-1/2"	RK-K/S-FT125-150	1.1# (0.5Kg)	No
FT-125	2"	RK-K/S-FT125-200	1.2# (0.6Kg)	No
FTI-15	1/2, 3/4, & 1"	HA-ED-FTI-15	3.5# (1.6Kg)	<i>Yes</i>
FTI-30	1/2, 3/4, & 1"	HA-ED-FTI-30	3.5# (1.6Kg)	<i>Yes</i>
FTI-75	1/2, 3/4, & 1"	HA-ED-FTI-75	3.5# (1.6Kg)	<i>Yes</i>
FTI-125	1/2, 3/4, & 1"	HA-ED-FTI-125	3.5# (1.6Kg)	<i>Yes</i>

Complete Head Assembly (HA) includes:

Thermostatic Air Vent, Water Valve Assembly, and Stainless Steel Float mounted on a new cover and complete with a new cover gasket

Complete Repair Kit (RK) includes:

All elements of a Head Assembly *without a new cover*. All elements are supplied loose.

Float & Thermostatic Repair Kits

For Trane F & T Traps

Model No.	Size	Part No.	Weight	Head Assy
AL (to 15 psig)	½" & ¾"	RK-BJ/TR-55AL	1.0#	No
CL (to 15 psig)	1" & 1¼"	RK-BJ/TR-66CL	1.0#	No
HL (to 15 psig)	1½" & 2"	RK-BJ/TR-77HL	3.7#	No
AM (to 65 psig)	½" & ¾"	RK-BJ/TR-55AM	1.0#	No
CM (to 65 psig)	1" & 1¼"	RK-BJ/TR-66CM	1.0#	No
HM (to 65 psig)	1½" & 2"	RK-BJ/TR-66HM	3.7# (1.7kg)	No
AH ((to 125 psig)	½" & ¾"	RK-BJ/TR-55AH	1.0#	No
CH (to 125 psig)	1" & 1¼"	RK-BJ/TR-66CH	1.0#	No
HH (to 125 psig)	1½" & 2"	RK-BJ/TR-77HH	3.7#(1.7Kg)	No

For Watson McDaniel F & T Traps

Model No.	Size	Part No.	Weight	Head Assy
FT3	¾"	HA-BJ/WM-FT53	3.5#	Yes
FT4	1"	HA-BJ/WM-FT54	3.5#	Yes
FT6	1-1/4"	HA-BJ/WM-FT56	3.5#	Yes
FT7	1-1/2"	HA-BJ/WM-FT57	7.0#	Yes
FT8	2"	HA-BJ/WM-FT58	9.0#(4.1Kg)	Yes